

Certificate

**in accordance with EN 17460 Railway applications –
Adhesive bonding of rail vehicles and their components**

The Company

B &T Exact GmbH

with production site in

**Gewerbestraße 31
58285 Gevelsberg
GERMANY**

has been certified in accordance with EN 17460:2022-07 for the following area of validity:

**Product design Class A3
Process design Class A3
Manufacture Class A3**

Scope of validity

Main function of the bonded joints: L
Pre-treatment methods: -
Production methods: LA
Test methods: -
Degree of mechanization: M

Responsible ABC:

Mr. Michael Pohlig, born 03.01.1961 / EAS

ABC with not equal rights:

Mr. Christian Backhaus, born 27.05.1967

Remarks:

This document is only valid in combination with the actual registration of the certificate in the Online-Register. For further remarks see the back page.

Certificate No.:

TC-K/17460/A3/F3-1/2022/359

Validity:

2022 November 18th – 2025 November 07th

Issued on:

2022 November 18th

Changed on:

2024 August 27th

Richter



Thomas Richter, Head of the Certification Body

Certification

In accordance with EN 17460 Railway applications - Adhesive bonding of rail vehicles and their components



Accredited certification body according to
DIN EN ISO/IEC 17065
(DAkkS D-ZE-20105-01-00)

The company **B &T Exact GmbH**

with production facility at **Gewerbestraße 31
58285 Gevelsberg
GERMANY**

has been certified to carry out adhesive bonding work for

Class A3 Pre-Production: Product Design
Pre-Production: Process Design
In-Production: Manufacture

in accordance with EN 17460.

Area of validity

Main function of the bonded joints*: L
Pre-treatment methods*: -
Production methods*: LA
Test methods*: -
Degree of mechanization*: M

* From the code table in Annex 3 to the A-Z-Guideline

Responsible Adhesive Bonding Coordinator (rABC): Mr. Michael Pohlig, 03.01.1961 / EAS
Adhesive Bonding Coordinator (ABC) non-equally authorized: Mr. Christian Backhaus, 27.05.1967
Auditor 1: Ms. Dr. Andrea Janke
Certifier: Mr. Julian Band
Issuer: Ms. Paulina Jurkowski

Remarks: Classified bonded parts only have to be produced in the proven area: bonding room

Certification no.: TC-K/17460/A3/F3-1/2022/359
Issued on: 18.11.2022
Change on: 27.08.2024
Valid from: 18.11.2022
Valid until: 07.11.2025

This document is only valid in combination with the actual registration of the certificate in the Online-Register.

(Head of certification body, name, signature and stamp)